**GB2480 & GB2480(A) HYDRAULIC INSTALLATION TOOL**

**DESCRIPTION**

The GB2480 & GB2480(A) are a hydraulic installation tool designed specifically for the efficient installation of blind fasteners, lockbolts and Multi-Grip fasteners thru 1/4" diameter. It weighs just over 3 lbs. (1.59 kg) and can be operated in any position. It has an .875" (22.2 mm) rivet setting stroke and rated pull load of 5,600 lbs. (24.91 kN).

The GB2480 (electric actuated) installation tool operates on hydraulic pressure developed by the GB940 Powerunit set at 8,400 psi (579.1 bar) max PULL pressure and 3,200 psi (220.6 bar) max RETURN pressure. The tool comes equipped with 12 ft. (3.65 m) hydraulic hoses and couplings, electric switch and cord.

The GB2480(A) (air actuated) installation tool operates on hydraulic pressure developed by the GB910 & GB912 Powerunits set at 8,400 psi (579.1 bar) max PULL pressure and 3,200 psi (220.6 bar) max RETURN pressure. The tool comes equipped with 12 ft. (3.65 m) hydraulic hoses and couplings, air actuator and tubing.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THE RIVETER AND MUST BE ORDERED SEPARATELY.**
3) OFFSET NOSES REQUIRE 751204 ADAPTER AND 248152 STROKE LIMITER & 248154 RELIEF VALVE.

2) INSTALLS 1/8", 5/32" AND 3/16" DIAMETERS.

1) RIGHT ANGLE NOSES REQUIRE 248153 STROKE LIMITER & 248155 RELIEF VALVE.

*REDUCING POWER UNIT PRESSURE TO 3500PSI IS RECOMMENDED.

CHERRYM AX®, M AXI-BOLT®, AND M BC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE.

UNIMATIC®, LGP®, GP®, BOM ®, AND ASP® ARE REGISTERED TRADEMARKS OF ARCONIC INC. M ONOBOLT® AND TLR® ARE REGISTERED TRADEMARKS OF AVDEL UK LIM ITED. TRIVET®, BLIND RIVET (SINGLE ACTION)

Gage Bilt offers a wide selection of standard and custom kits tailored to your needs. Contact us for more information.